Work Order ID 59050

May 25, 2010 1:11:48 PM

Required Date: 5/26/10

	18111		

Page 1

Item ID:

D412-702-343

Accept



Setup Start



Revision ID:

Item Name:

5-Man Fwd Facing Shoulder Harness, 3 point

Start Date:

5/25/10

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: Date:

Tooling:

Date:

Date:

Run

Start

Stop

Stop



Sequence ID/ Work Center ID

Operation Description

Pick Kit

Set Up/ **Run Hours**

SPC (Y/N):

Tool ID

Tool # Plan

Accept Qty Code

Reject Qty

Reject Insp. Number Stamp

Draw Nbr

Revision Nbr

DSI9511

Α

DOCUMENT CONTROL

Memo

0.00

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-702-343 CHG001

105

100

Packaging Packaging

Memo

0.00

0.00

10-2-26

110 QC

Memo

QC4-100% Inspect kits for completeness

Quality Control

Work Order ID 59050



Page 2

May 25, 2010 1:11:48 PM

Item ID:

D412-702-343

Accept



Setup Start

Stop



Revision ID:

Item Name:

Start Date:

5-Man Fwd Facing Shoulder Harness, 3 point

Required Date: 5/26/10

5/25/10

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID: Customer:

Reference:

Approvals:

QC:

Process Plan:

Date:

Date: SPC (Y/N): Date:

Tool ID

Date:

Tool # Plan

Code

Run Start

Reject

Otv

Accept

Otv

Number Stamp

Reject

Stop

Insp.

Sequence ID/ **Work Center ID**

120

Packaging

Packaging

Operation Description

Packaging

Set Up/ **Run Hours**

Tooling:

0.00

0.00

Identify and pack for shipping as per PPP D412-702-343 Location:

PPP Rev: Ox

130

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

10/05/264/ CZ1015126

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	klist Print 25, 2610 1:11:	44 PM										·		Page 1
Work Parei Parei	k Order ID: 59					18/1/201 1884 1884 1884 1884 1885 1885 1885 1885 1885 1885 1885 1885 1885 1885 1885 1885 1885 1885 1885 1885 1885 1885 1885 1885 1885 1885 1885 1885 1885 1885 1885 1885				tart Date: 5/2 Start Qty: 1.0		Required Required		
	ponent Item ID/ Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
	702-301 Ss Assembly		Manufactured	No			105	Each	2.0000	1	10-5.	Rus		
D412-	-702-303 •	H	Manufactured	No	Location ST	58452	<u>Loc (</u>	2 2 2 Each	Loc Code 2.0000	_ 	1075	- - a6Sf)	
D412-	ss Assembly -702-305 ss Assembly		Manufactured	No	Location ST	58454	<u>Loc (</u>	Oty 2 2 Each	Loc Code 1.0000	1 1	1	5.268	P	
Haines	ss Assembly				<u>Location</u> ST	58471	<u>Loc (</u>	<u>)ty</u> 1	Loc Code	_	/	-		^
7 	-702-307		Manufactured	No	•		105	Each	0.0000	1	B 5	9063	·	
D412-	ss Assembly -702-309 III III III III III IIIIIIIIIIIIIIIII		Manufactured	No			105	Each	0.0000		7 2°	401	SI	

May 25, 2010 1:11:44 PM

Page 2

Work Order ID: 59050

D412-702-343



Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Parent Item:

Start Date: 5/25/10

Required Date: 5/26/10

	Comments:	IPP Rev:A new issu	ue DD 10.04.30	verified	i:EC				\$	Start Qty: 1.00		Requir	ed Qty: 1.0	00
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch		Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
5	D412-702-059 Grommet C+(70	25 J	Manufactured	No			105	Each	8.0000	1	ो (० ~5 ^	96	\$	
	- FIC (0	• (Location		Loc	<u>Oty</u>	Loc Code				1	
	3711				FG122			8		_		_		
	276/1	AN ANN NON DOM AN AN	Manufactured	No		55670	105	8 Each	0.0000	5	5 BS	542°	7 /	0-5-26 \$
6	HOOK & LOOP STRIP D3542-1 Bracket		Manufactured	No			105	Each	9.0000		2 0 ~ S	26	SP	
					Location		Loc	<u>Qty</u>	Loc Code)	
					ST245			9.			. <u></u>	_		
						32606 51309		2 7			1	-		
5	D3571-1		Manufactured	No	•		105	Each	7.0000	3	3 10^\$	-9 <i>c &</i>	₽	
	dide				,	47141 57226	<u>Loc (</u>	Qty 7 1 6	Loc Code		<u> </u>	_		
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Page 3

May 25, 2010 1:11:44 PM

Work Order ID: 59050

Parent Item:

D412-702-343



Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

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Start Date: 5/25/10

Required Date: 5/26/10

Stant Otru 1 00

Bearing Otre 1.00

Co	omments:	PP Rev:A new iss	ue DD 10.04.30	verified	i:EC					Start Qty:	1.00		Requir	ed Qty: 1.0	00
	omponent Item ID/ em Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per	Kit	Total Qty	Qty Issued	Date Issued	Status
	571-3 		Manufactured	No			105	Each	14.0000	2	10	2 15·3	<u>م</u>	5)
					<u>Location</u> ST245A	1	Loc	<u>Oty</u> 14	Loc Code						
						57227		4			2		-		
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ا ا	1010-041 		Manufactured	No			105	Each	11.0000	2	_	2 10-3-0	6	Jz_	
		•			Location	l	Loc	Oty	Loc Code						
					ST244A			11				_			
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D3	618-1		Manufactured	No	-	-	105	Each	80.0000	2		2		0	
CA	AP										4	0-5-0	6	57	Ø
					Location	!	Loc	Oty	Loc Code						
					ST244A			80			-		-		
						55669		80			ć)	_		

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Page 4

Work Order ID: 59050

Parent Item:

D412-702-343



Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Required Date: 5/26/10

Comments:	IPP Rev:A new issu	e DD 10.04.3	0 verified	d:EC				S	Start Qty: 1	.00	Require	ed Qty: 1.0	00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per K	it Total Qty	Qty Issued	Date Issued	Status
AN4-10A		Purchased	No			105	Each	140.0000	4 	: 4 10-5-	ə Ç	4	
				Location ST356	112969 113422 114523	<u>Loc</u>	Oty 140 1 39 100	Loc Code		<u> </u>	 	\	
AN4-44A 		Purchased	No			105	Each	90.0000	2	10-5-	3 6		5 <i>(</i>)
,				Location ST360	<u>n</u> 104806	Loc	Oty 90 90	Loc Code		&			
MS24693-S274		Purchased	No	•		105	Each	66.0000	2	16-5	de 26)	
				Locatio ST288	<u>108560</u> 114718	<u>Loc</u>	Oty 66 16 50	Loc Code		2			
MS24694-S56		Purchased	No			105	Each	125.0000	1 (88) (88)	10-5-	ی ط	92	. — ——————————————————————————————————
				Locatio ST289A		<u>Loc</u>	Oty 125 125	Loc Code		3		·	

May 25, 2010 1:11:46 PM

Work Order ID: 59050

Parent Item:

D412-702-343



Parent Item Name:

5-Man Fwd Facing Shoulder Harness, 3 point

Comments:

IPP Rev:A new issue DD 10.04.30 verified:EC

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Start Date: 5/25/10

Required Date: 5/26/10

Page 5

Start Oty: 1.00

Required Otv: 1.00

Comments:	IPP Rev:A new issi	ue DD 10.04.3	o verme	u:EC				2	tari Qiy: 1.00	,	Kequii	eu Qty: 1.00	
Component Item ID Item Name	/ Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Status Issued	s
MS24694-S58		Purchased	No			105	Each	132.0000	2 	2 U-S-36	·Š	3D	*
				Location ST289A	104407	<u>Loc</u>	Oty 132 132	Loc Code	_	8			
MS24694-S60 '	18/1/ 8/0/ (1881/8/18/ 1/8 8/1/ 88/ 188/	Purchased	No		104407	105	Each	121.0000		1	Ç,		· ··· ·
				<u>Location</u> ST289A	104407	Loc	Oty 121 121	Loc Code	_	1		·	
AN960JD416 Washer	NAS1149D0463J	Purchased	No		٠.	105	Each	0.0000	6	6 M114	576	10-2.796	sl
AN960JD416L	NAS1149D0416J	Purchased	No			105	Each	377.0000	4	4· /0-5-	3 6	sl	*
				Location ST346	110153	Loc	Oty 377 377	Loc Code	_ -	y		·	

May 25, 2010 1:11:46 PM

Page 6

Work Order ID: 59050

Parent Item:

Comments:

D412-702-343

Parent Item Name:

5-Man Fwd Facing Shoulder Harness, 3 point

IPP Rev:A new issue DD 10.04.30 verified:EC

Start Date: 5/25/10

Required Date: 5/26/10

Start Qty: 1.00

Required Qty: 1.00

	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
	MS21042L4		Purchased	No			105	Each	2,631.000	6	6		- //	
•											10-	5-21	65/	

Location	Loc Qty	Loc Code	
ST139	2		
111827	2		
ST300	2629		
113422	80		
114523	1541		<u> </u>
114718	1000		
9063	8		

Each

CR3212-4-4

Cherry Rivet

Purchased

No

105

152.0000

Location	Loc Qty	Loc Code
ST311	152	
<u>_111359</u> ,	52	
114716	100	

REFERENCE ONLY

TABLE 2

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	1			E412-702-341	Dart 13-Mar. 3 Cons Shoulder to the constant
				D41 2-7 02-343	Dart 5-Man 107 1 to hward Facing Shoulder Harris 18t
Ž				D412-702-345	Dart 4-Marcin Politic Art Fricting Shoulder Heaviers Art
) 	j 		D412-702-347	Dart 4-fear 1 mill, rank facting Shoulder frame and
) 	K		C/412-702-349	Dart 1-May and in a second Shoulder May 19 19 19 19 19 19 19 19 19 19 19 19 19
	([X	5442-702-351	Dart 1-Man (1997) Shoulder Manager of
N. THEORY	1	1-1-		LJ412-702-259	GROMNE
	;	1.1	1	D3761-1-041	HOOK A 3D / FO /DS! 9408)
ده د انهمید در م	to the same company. Mary on some account				
				D412-702-301	HARNESS ACTIONLY (NEW)
		ļ		D35 73- 7	ADAPTER
	i	ĺ	_	D4088-041	SHOULE BE (GARAGES (MEVV)
	, , , , , , , , , , , , , , , , , , ,			MS246935272	SCREW
		ļ	ļ	AN960JEGULL	WASHEL
		<u> </u>		MS21042L3	NUT
• • •	1			D41 2-7 02-303	HARNESS NUMBER OF (URVV)
	1-7	*		D35 73- 8	ADAPTER
• · · •	7	1		D4088-041	SHOULDE AND SHOP WHAT
• • • •	(a witawane g)	[MS246938272	SCREW
				ANS60JE/10LL	WASHER
	4.4			MS21042L3	NUT
· · · ·	and the state of the state of	· · · · · · · · · · · · · · · · · · ·			
_		1 1		D412-702-305	HARNESS C. 1 Charles (1999)
	: 	11		D3 573- 1	ADAPTER
		1.	<u> </u>	124088-041	SHOULLE (Vy)
		4*		MS246935273	SCREV
	Kanada kasa kasa sana	4"		AM960JD:10LL	WASHEE
	1 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	1 4'		M92104313	NUT
		1	1	D412-702-307	HARNESS AS ALLEGATED (
		!	1,*	D3673-3	ADAPTE
•		,	į ir	540 88 -041	SHOULDER
		ļ	2:7	MB24693S272	SCREV
				AN960JE10LL	WASHE
•	*		41	MS210421.3	NUT
		ļ		18 04 1 04 Z3	1401
			[D412-702-309	HARNELS (1/2 11 11 16 1V9)
	Cort one on everton			£036 73 -3	ADAPTE
				D4088-041	SHOUL (State of the State of th
		į		MS246933272	SCREVE
				AN960JE10LL	WASHER
				MS21042L3	NUT
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denotes that part is included in assembly above.

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,	, ,	DRAWN	61	FAULUS FRY, CT	-
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BY:		MFG. APPR.	N/A	DSI 9511	SHEET 3 OF 6
(Phoesia)		APPROVED	Party.	TITLE	SCALE
Cer .		DE APPR.	****	NEW SHOE IN HOUSE	VESS KITS NTS
130	The second of	DATE 10.0	13.18	### ##################################	JUPPEL TO CHITHE EXPRESS CONDITION THAT IT IS

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	PROCEDURE CHANGE						Approval QC Inspector				
				!									
Part No:				It Category: NCR: Yes No			No DQA: Date:						
Resolution:			Dispositio	QA: N/C (QA: N/C Closed: Date:								
NCR:			WORK ORD	ER NON-CONFORM	MANCE (NC	R)							
DATE	STEP	Description of NC Section A	Initial	ection B		cation Approva	Approval	Approval					
		Section A	Initial Action Descrip Chief Eng Chief Eng		Date		ion C	Chief Eng	QC Inspector				
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	01Y -349	QTY -351	Part Number	<u>Latinophyd</u>
			D412-702-311	HARNESS A SUITE LESS TO SEW)
			D3570-1	BRACKET
			D4088-043	SHOULDER (13) (11) (14)
-			MS24694S50	SCREW
			AN960JD10L	WASHER
·}			MS21042L3	NUT
			D412-702-313	HARNESS ASSET CONTENT)
			D3570-2	BRACKE
			D4038-043	SHOULDER HAS A COLOR (NAW)
(MS24694S50	SCREW
			ANSGOJD10L	WASHER
			MS21042L3	NUT
			D412-702-315	HARNESS (NEW)
		! !	D3573-6	ADAPTE
			D4088-041	SHOULDIES I SHOW (NEW)
			MS24693S272	SCREW
4,			AN960JO10LL	WASHER
			N:S21042L3	NUT
		<u> </u>	D412-702-317	HARNESS FLORING SEW)
7			D3573-5	ADAPTER
·			D4089-041	SHOULD-RESERVE MINING (MANY)
4	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,)	M524693S272	SCREW
47)	AMS60JD10LL	WASHES:
4*			MS21042L3	NUT
			D412-702-321	HARNESE ABST TO MOREVY)
		Ļ	D3570-3	BRACKE
		<u>. </u>	D4088-043	SHOULDER FOR STREET (W)
			MS14694S50	BOLT
			ANSEOJDIOL	WASHELL
, and a section of the	·		MS21042L3	NUT
			r.a. a mar con	LIAPSKE SOUZE
		ļ	D#12-702-323	HARNESS (S
	~	<u> </u>	D3570-4 D4068-943	BRACKET SHOULDER (SEW)
. As 7/4/ +31		<u></u>	1/15/24694S50	BOLT
		 	AMMONDO 10L	WASHE:
			MS21042L3	NUT
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DESIGN		DART ALGOSPAC	E LTD
DRAWN	A To	HARVISE SEUTUT, CONTARIO, CA	NADA
CHECKED	A	DRAWING NO.	REV. A
MEG. APER.	N/A	DSI 9511	SHEET 4 OF 6
APPROVED	1 00 pt.	TITLE	SCALE
DE AFFR.	-//	NEW SHOUL FRANKRISS KI	TS NTS
DATE 10.0	3.18	11 LE TART ACROSE THIS DOCUMENT IS HAVEN TO THE PROPERTY OF TH	XPRESS CONDITION THAT IT IS MY OTHER PERSON WITHOUT

W/O:		WORK ORDER CHANGES												
DATE	STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
								ı						
					,									

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Part No	:	PAR #:		1	_ NCR: Yes	No DQA	\:	Date:						
				Disposition: Q										
NCR:			WORK ORDI	R NON-CONFORM	ANCE (NCR	()	•							
DATE	STEP	Description of NC	Corrective Action Section B			Verific	ation	n Approvai	Approval					
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REFERENCE ONLY

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400 GITT 42 4355		QTY -349	QTY -351	Part Number	De asption
A				D3542-1	BRACKET
	4	1		D3571-1	GUIDE
				D3571-3'	GUIDE
4				D3572-041	GUIDE ASSET ROMA
	Ð.	2		D3578-041 /	DOUBLER
				D3610-041 r	BRACKET
				D3618-1 /	CA, ^o
				AN4-10A /	BOLT
				AN4-16A	BOLT
				AN4-25A	BOLT
				AN4-27A	BOLT (DSP 340)
				AN4-44A -	BOLT
				MS24693S274 .	SCREW
		1		MS24694S56	SCREW
	3	1		MS24694S58 -	SCREVA
		1		MS24694S60 /	SCREW
magain to a grant or a				AN960JD416 /	WASHEA
				AN960JD416L	WASHER
5				MS21042L4 /	NUT
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PRODUCTION OF STREET	
DEPAPER SE AIRC	
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DATE CERT ISSUT	100 Miles
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DESIGN	Q2	DAR HOSPAC	ELTD
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APPROVED	160	TITLE	SCALE
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W/O:		WORK ORDER CHANGES , ,										
DATE	STEP	PRO	PROCEDURE CHANGE				Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
			· .									
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Part No	•	PAR #:			NCR: Yes	No DQ	\ :	Date:				
Resolution:			Dispositi	QA: N/C Cld	A: N/C Closed:							
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ANT SERVICE INSTRUCTIONS IN-DA12-702 RECORD OF SERVICE SERVICE OF SERVICE SERV

REF. CANADIAN STC: SH04-7 REF. FAA STC: SR01997NY EASA STC: EASA.M.R.S.00710

REFERENCE ONLY

-045A/04 -045B/-0	### 177 mock and Loop Strip Kits are available to upgrade existing ####################################
The DS the shot	12 173 174-1-041 hook and loop strips that help prevent passenges if the cadvertently pulling 1746 1757 1-1/-3 guides. Installation of the D3761-1-041 node of the cadvertently pulling
The D31 guide sales follows	The first strip is installed by wrapping the strip tightly around the control facts of the D3571-1/-3 and the strip is exposed to the shoulder belt as shown in the last model in. The kits are as

C -(11)		GTV MT	Part Number	Dancely 1 e
- "		4	DSI9408-011	9-Man Hook and Loop 1977 1978 Upgrades D412-702-041. Vidta 19 (240-001) Upgrades D412-702-0418 hhs of \$240-002
\$)		DSI9408-013	5-Man Hook and Long \$520 (12) Upgrades D412-702-0424 (15) upgrades D412-702-043P (15) upgrades D412-702-043P (15) upgrades D412-702-043P
	.1	1	DSI9408-016	4-Man Hook and Loop \$456 (\$) Upgrades D412-702-047/11 (\$\text{index} \text{index} 000 Upgrades D412-702-0676 (\$\text{index} \text{index} 002
	1	X	DSI9408-017	1-Man Hook and Loop Size (4) Upgrades D412-702-0494 for a 15-0 001 Upgrades D412-702-0498 for a 15-0 001 Upgrades D412-702-0517 for a 15-0 001
· · · · · · · ·		1	D3761-1-041	Hook and Loop Strip

PORTION OF D2571-17-3 GUIDE THAT SHOULDER THE COMES THROUGH

D3761-1-041 HOOK & LOOP STRIP (ENSURE THAT 'LOOP' SIDE IS EXPOSED TO BE TO THE BELT)

- D3571-1/-3 GUIDE

CERT -

A	NEW IS	SUE	LE	08.03.05			
REV.		ľ	DESCRIPTION	BY	DATE		
DESIGN		San Colored	DAY MAGS	PACE	LTD		
DRAWN	DRAWN CEE		FAM AS THEY ONTARIO, CANADA				
CHECKED		_4	DRAWING NO		REV. A		
MFG. AFPR		NiP,	DSI 9406	SHEET 1 OF 1			
APPROVED 😭		-795-	TITLE		SCALE		
DE APP	DE APPR.		HOOK AVE TO STRIP	•	NTS		
DATE 08.03.05			THIS DOCUMEN, 1991. THE STREET ON THE EXPRESS CONDITION THAT IT IS NOT TO ALL IS A STREET ON THE EXPRESS CONDITION THAT IT IS				

W/O:			WC	RK ORDER CHAN	IGES				-
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
								g.	
				<u>-</u>					
Part No: PAR #:		PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	Date:		
			Disposition: Q						
NCR:			WORK ORDI	ER NON-CONFORI	MANCE (NCI	₹)			
DATE	STEP	Description of NC Section A	Initial	ection B	Sign & Verifica		Approval Chief Eng	Approval QC Inspector	
			Chief Eng	Action Description Chief Eng	Date	Section		Office Eng	QO INSPECTO
				Part also Trip and an analysis of the state					
									